

THE HIGHWAY INSTITUTE

Building Materials Department Asphalt, Bitumen & Waterproofing Section



REPORT

ON TESTING OF
BITUMINOUS WATERPROOFING MEMBRANE
MASTIGUM
MANUFACTURER "BITUM Ltd." ISRAEL
Analysis number: HM - 02/05

Applicant: "ENERGOPROJEKT-PROMET" Itd. Beograd

BELGRADE - 2005 -





GENERAL DATA:

Object:

REPORT ON TESTING BITUMINOUS WATERPROOFING MEMBRANE

MASTIGUM

(Analysis number: HM-02/05)

Product:

Bituminous waterproofing membrane MASTIGUM on the basis of latex-modified bituminous emulsion

Manufacturer:

"BITUM Ltd.", Israel

Applicant:

"ENERGOPROJEKT- PROMET"

Belgrade

Av. Mihaila Pupina 12.

Request:

from 05. October 2004.

Executor:

THE HIGHWAY INSTITUTE, Belgrade, 257 Kumodraska St.

Building Materials Department

Asphalt, Bitumen & Waterproofing Section

Date:

February 2005.

HEAD OF SECTION

linge you Imre Pap, BSc.TEng., Msc, PhD DEPARTMENT MANAGER

Sjobodan Joksimovic, Bsc, MSc.Geol.



1. INTRODUCTION

With regard to your request from 05.10.2004. a testing of bituminous waterproofing membrane MASTIGUM, manufactured by "BITUM" ltd. from Israel, has been carried out in Asphalt, Bitumen & Waterproofing Section of Building Materials Department, The Highway Institute - Belgrade

The applicant's representative has selected a 4 coated prepared specimens about 20x60 cm, and, about 2,5 to 4 mm thick of bituminous membrane MASTIGUM and delivered them to The Highway Institute for testing on 05.10.2005.

TYPE OF TESTS

Testing of delivered samples of bituminous waterproofing membrane MASTIGUM has been performed according to DIN 18195 part 2 and ASTM-D 412, in Asphalt, Bitumen & Waterproofing Department, The Highway Institute – Belgrade.

Testing of following bituminous membrane characteristics was undertaken:

- softening point R & B;
- penetration at 25°C;
- heat resistance;
- cold flexibility;
- water tightness;
- tensile properties (strength, elongation and recovery);

3. TEST RESULTS

Test results are given in the Report on Testing of Bituminous Waterproofing Membrane.



REPORT ON TESTING OF BITUMINOUS WATERPROOFING MEMBRANE

| Analysis number: | HM-02/05 | | |
|-------------------------------|--------------------------------------------|--|--|
| Manufacturer: | "BITUM" Itd. Israel | | |
| Date of production: | Unknown | | |
| Sample mark: | Bituminous waterproofing membrane MASTIGUM | | |
| Applicant and request number: | "ENERGOPROJEKT-PROMET" - Belgrade, | | |
| | from 05.10.2004. | | |
| Date and place of sampling: | 05.10.2004., delivered by Applicant | | |
| Sampling is handled by: | Applicant's representative | | |
| Testing completion date: | 04.02.2005. | | |

| CHARACTERISTIC | | TESTING RESULTS | DIN 18195-2 |
|---------------------------|----------------|---------------------|---------------------|
| 1.1 Softening point R & B | | | |
| (solid body waterfree) | C. | 141 | ≥ 90 |
| 1.2 Penetration at 25°C | | 27 | |
| (cone penetration) 0,1 m | nm | 37 | |
| 1.3 Heat resistance | С | +100 | no flow at +70 |
| 1.4 Cold flexibility | C | no cracks at -10 | no cracks at |
| 1.5 Watertightness | | tight over 24 hours | tight over 24 hours |
| | | at 2 bar | at 0,075 bar |
| TENSILE PROPERTIES | | | ASTM D 412 |
| 1.6 Tensile strength N/mr | m ² | 0,33 | - |
| 9 | % | 1,823 | - |
| 1.8 Recovery | % | 88 | - |

CONCLUSION: The tested sample of bituminous waterproofing membrane MASTIGUM, manufactured by "BITUM ltd." – Israel, according to DIN 18195 part 2 and ASTM–D 412, fulfills the requirements specified by DIN 18195 part 2 for bituminous waterproofing membrane.

TEST MANAGED BY: ZA

Stozanha Petravio Jadranka Matejic, Chem. Techn.

CERTIFIED BY:

I Recens, and Milorad Smiljanic, BSc(T.E.), Msc, PhD



THE HIGHWAY INSTITUTE

Building Materials Department Asphalt, Bitumen & Waterproofing Section



REPORT

ON TESTING OF
BITUMINOUS WATERPROOFING PRIMER
MASTIGUM
MANUFACTURER "BITUM Ltd." ISRAEL
Analysis number: HP - 01/05

Applicant: "ENERGOPROJEKT-PROMET" Itd. Beograd

BELGRADE - 2005 -



ИНСТИТУТ ЗА ПУТЕВЕ А.Д. Бр. До ГУ Ф. Д. 200 год. БЕОГРАД Кумодрашка 257, фах 48-31

GENERAL DATA:

Object:

REPORT ON TESTING BITUMINOUS WATERPROOFING PRIMER

MASTIGUM

(Analysis number: HP-01/05)

Product:

Bituminous waterproofing primer MASTIGUM on the basis of latex-modified bituminous emulsion

Manufacturer:

"BITUM Ltd.", Israel

Applicant:

"ENERGOPROJEKT- PROMET"

Belgrade

Av. Mihaila Pupina 12.

Request:

from 05. October 2004.

Executor:

THE HIGHWAY INSTITUTE, Belgrade, 257 Kumodraska St.

Building Materials Department Asphalt, Bitumen & Waterproofing Section

Date:

February 2005.

HEAD OF SECTION

Imre Pap, BSc. TEng., Msc, PhD

DEPARTMENT MANAGER

Stebodan Joksimovic, Bsc, MSc.Geol.



INTRODUCTION

With regard to your request from 05.10.2004. a testing of bituminous primer MASTIGUM, manufactured by "BITUM" ltd. from Israel, has been carried out in Asphalt, Bitumen & Waterproofing Section of Building Materials Department, The Highway Institute - Belgrade

The applicant's representative has delivered a sample of bituminous primer MASTIGUM to The Highway Institute for testing on 05.10.2005.

2. TYPE OF TESTS

Testing of delivered sample of bituminous primer MASTIGUM has been performed according to JUS U.M8.085/1980 ("Waterproofing Materials. Investigation Methods.") and JUS U.M3.242 ("Materials for damp-proof courses based on bitumenous emulsions, for cold process."), in Asphalt, Bitumen & Waterproofing Department, The Highway Institute – Belgrade.

Testing of following bituminous primer characteristics was undertaken:

- external appearance;
- bitumen content;
- water content;
- softening point R & B;
- water tightness;
- drying time;

3. TEST RESULTS

Test results are given in the Report on Testing of Bituminous Waterproofing Primer.



REPORT ON TESTING OF BITUMINOUS WATERPROOFING PRIMER

| Analysis number: | HP-01/05 | | |
|-------------------------------|------------------------------------------|--|--|
| Manufacturer: | "BITUM" Itd. Israel | | |
| Date of production: | Unknown | | |
| Sample mark: | Bituminous waterproofing primer MASTIGUM | | |
| Applicant and request number: | "ENERGOPROJEKT-PROMET" - Belgrade, | | |
| 7,7,000 | from 05.10.2004. | | |
| Date and place of sampling: | 05.10.2004., delivered by Applicant | | |
| Sampling is handled by: | Applicant's representative | | |
| Testing completion date: | 04.02.2005. | | |

| CHARACTERISTIC | | TESTING RESULTS | JUS U.M3.242 |
|--------------------------|-----|-------------------------------------------|----------------------------------|
| External appearance | | homgenous liqu i d, black color | homgenous liquid, black color |
| 2. Bitumen content | % | 62 | min. 30 |
| 3. Water content | % | 38 | max. 70 |
| 4. Softening point R & B | °C | 89 | min. 60 |
| 5. Watertightness | | tight over 24 hours at 1 bar | tight over 8 hours at 1 bar |
| 6. Drying time | min | 140 | max. 180 |

CONCLUSION: The tested sample of bituminous waterproofing primer MASTIGUM, manufactured by "BITUM Itd." — Israel, according to JUS U.M8.085/1980 ("Waterproofing Materials. Investigation Methods.") and JUS U.M3.242 ("Materials for damp-proof courses based on bitumenous emulsions, for cold process."), fulfills the requirements specified by JUS U.M3.242 ("Materials for damp-proof courses based on bitumenous emulsions, for cold process.").

TEST MANAGED BY:

Stojanka Petrović Jadranka Matejic, Chem. Techn. CERTIFIED BY:

Milorad Smiljanic, BSc(T.E.), Msc, PhD